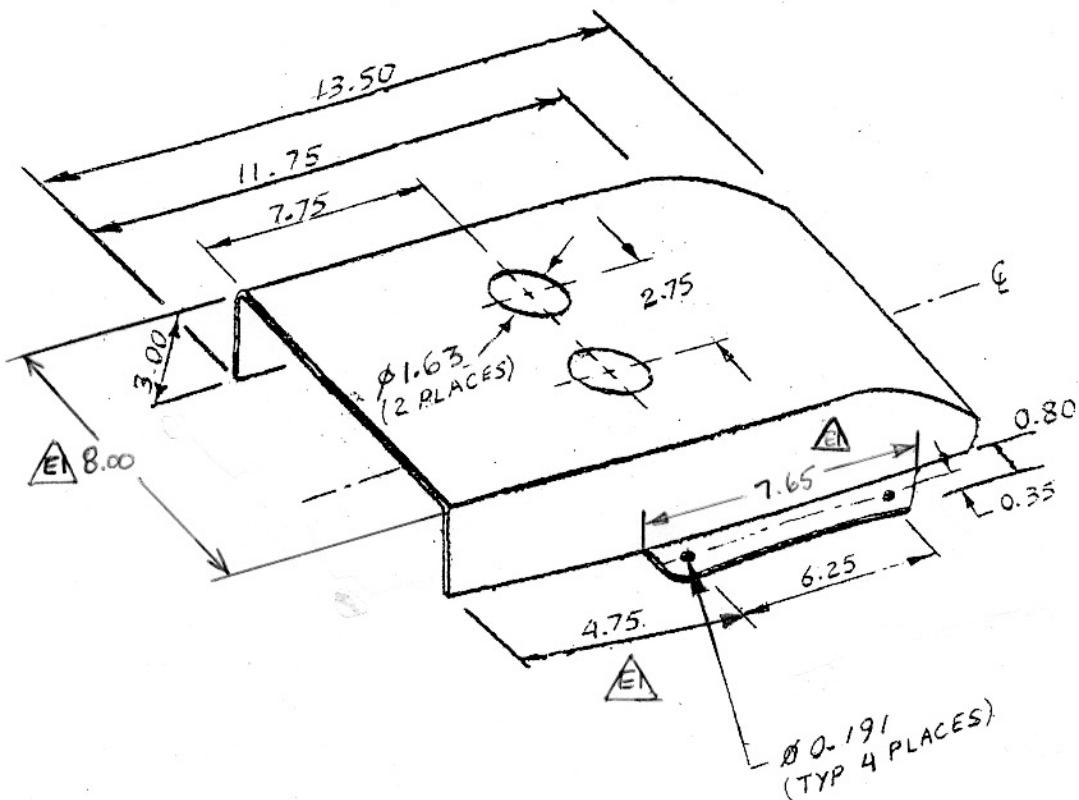


DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
		D2272	SHEET 1 OF 2
DATE	TITLE		SCALE
02.04.05	AVIONICS SHROUD		NTS
A	94.09.23	NEW ISSUE	
B	97.06.25	REVISED LAYUP	
C	97.07.18	ADDED MOUNTING HOLE DIM	
D	99.09.14	CHANGE MATERIAL TO KYDEX	
E	02.04.05	CHANGE TO LEXAN F-6000; ADD PAINT, Ø1.63 WAS Ø1.50; D3047-1 WAS XS-51162, K1210	
E1	02.04.26	UPDATE DIMS, CHANGE TO 3M ADHESIVE	

RELEASED
02.04.08 #



D2272 AVIONICS SHROUD COVER

NOTES:

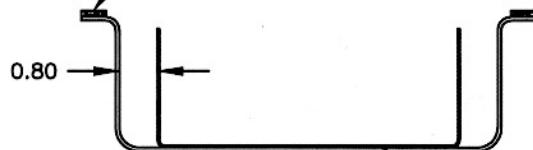
- 1) MADE FROM MOLD #D2272
- 2) MATERIAL: LEXAN F-6000 0.080" THICK
- 3) FINISH: PAINT ASSEMBLY MATTE BLACK USING STARATHANE 620 (FED. STD. 595 #37038)
- 4) TOLERANCES AS PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) PART IS SYMMETRIC ABOUT $\frac{1}{2}$

DART

DESIGN JB	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2272	REV. E SHEET 2 OF 2
DATE 02.04.05		TITLE AVIONICS SHROUD	SCALE NTS

RELEASED
02.04.05 *A*

D2464-0075 NEOPRENE SEAL (TYP 2 PLACES)
CENTERED ON TAB AS SHOWN
TRIM EDGES AND OPEN HOLES AS REQUIRED



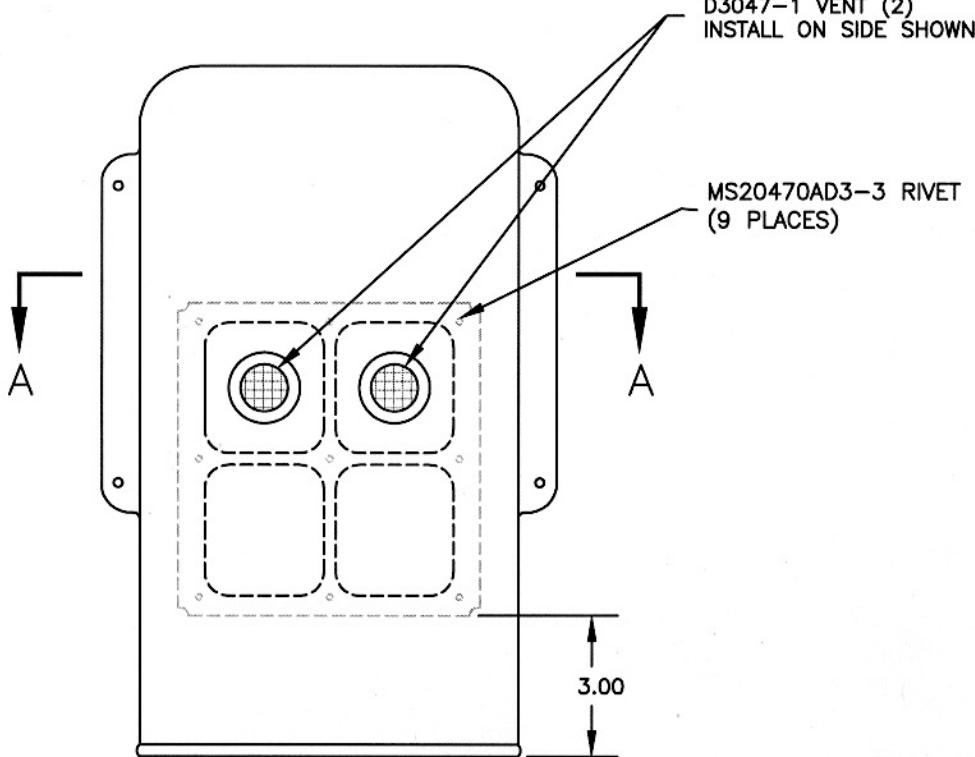
D2243 GPS SHROUD BRACKET (1)
BOND WITH 5-MINUTE EPOXY

3M ADHESIVE 2216 B/A

SECTION A-A

D3047-1 VENT (2)
INSTALL ON SIDE SHOWN

MS20470AD3-3 RIVET
(9 PLACES)

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